



ISSUE No: AD99 INST/1  
 CSA FILE: LR106084  
 SIRA 0518

# REDAPT

## Thread Conversion Specialists

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### Installation Instructions for REDAPT 90° Adaptor Range

These installation instructions give guidance on selection of Redapt products and general instructions for safety and installation of chosen Redapt products. All Redapt products should only be used in applications and environments as detailed in these instructions and other Redapt literature.

**Redapt will not take responsibility for any damage, injury or form of loss caused where products are not installed or used as detailed in these instructions. If in doubt, further advice can be obtained from our Technical Department.**

#### Product Certification

Series	CENELEC Certification	CSA / AEx Certification
AR-D	II 2DG E Exd IIC	CL I, Div 1&2, ABCD

#### Product Information

Series	Equipment Cert. No. Metric Female Threads	Component Cert. No. Non-Metric Female Threads	Basic IP/ CSA NEMA	Impact Resistance	Operating Temp
AR-D	Sira 99ATEX1195U	II 2DG E Exd IIC	IP54	7 Nm	- 60° C to + 400° C

Notes: Where and installation requires a higher level of Ingress Protection to be maintained than the basic IP rating for the product shown in the table above, this maybe achieved by using IP Washers or thread sealant. Please contact Redapt for full details.

### Certification and Material Variations for Standard Thread Sizes

Product		Certification		Material		Plating	
AR	90° Adaptor	D	E Exd	1	Brass	0	Unplated
				2	Mild Steel	1	Nickel
				3	316 Stainless Steel	2	Zinc
				5	Aluminium	3	Cadmium
						6	Chromatise
				8	Electroless Nickel		

Standard Male and Female Thread Sizes											
03	M16	18	¾" ET	34	2" NPT	49	3" NPS	67	4" BSPP	80	PG 9
04	M20	19	1" ET	35	2 ½" NPT	50	3 ½" NPS	68	3/8" BSPT	81	PG 11
05	M25	20	1 ¼" ET	36	3" NPT	51	4" NPS	69	½" BSPT	82	PG 13.5
06	M32	21	1 ½" ET	37	3 ½" NPT	54	3/8" BSPP	70	¾" BSPT	83	PG 16
07	M40	22	2" ET	38	4" NPT	55	½" BSPP	71	1" BSPT	84	PG 21
08	M50	23	2 ½" ET	41	3/8" NPS	56	¾" BSPP	72	1 ¼" BSPT	85	PG 29
09	M63	24	3" ET	42	½" NPS	57	1" BSPP	73	1 ½" BSPT	86	PG 36
10	M75	28	3/8" NPT	43	¾" NPS	58	1 ¼" BSPP	74	2" BSPT	87	PG 42
11	M80	29	½" NPT	44	1" NPS	59	1 ½" BSPP	75	2 ½" BSPT	88	PG 48
12	M85	30	¾" NPT	45	1 ¼" NPS	60	2" BSPP	76	3" BSPT	For non-standard sizes see Special Notes.	
13	M90	31	1" NPT	46	1 ½" NPS	61	2 ½" BSPP	77	3 ½" BSPT		
14	M100	32	1 ¼" NPT	47	2" NPS	62	3" BSPP	79	4" BSPT		
17	5/8" ET	33	1 ½" NPT	48	2 ½" NPS	63	3 ½" BSPP	79			

*Example: AR-D-1-1-04-04 =*

**90° Adaptor**, Certified **E Exd**, Material **Brass**, Plating **Nickel**, Size **M20 (M) x M20 (F)**

### Selection

1. All Redapt products should be selected in accordance with all relevant Standards and Codes of Practice.
2. Ensure that the product is certified to the same method of protection as the equipment to which it is to be installed.
3. Ensure that the correct threadform and size is selected for the cable and/or entry hole of the enclosure.
4. Ensure that the material the product is manufactured from is suitable to the enclosure material and cable gland, and also to the surrounding environmental conditions.
5. Ensure that surrounding conditions do not exceed the Operating Temperatures stated in the Product Information table.
6. Ensure that the product can maintain the same Ingress Protection levels as the equipment to which it is to be installed.
7. Ensure that the impact resistance of the product is suitable to that of the equipment to which it is to be installed as stated in the Product Information Table.

## Installation Guide

1. All Redapt products should be installed in accordance with all relevant Installation Standards and Codes of Practice.
2. BS EN 60079-14: 1997. Electrical Installations in hazardous areas (other than mines)
3. Installation of Redapt products should only be carried out by an engineer trained in cable gland installation.
4. Under no circumstances should installation be carried out under live conditions.
5. The installer should ensure that no damage occurs to any thread or form of seal during installation. Where component is plated care should be taken to prevent damage or chipping.
6. Threaded Entries – Components can be installed directly into threaded entries and the recommended torque applied.
7. Clearance Holes – Clearance holes should be 0.5 mm to 1mm larger than the major diameter of the male thread. Components installed in clearance holes should be secured with an appropriate sized locknut to recommended torque.
8. Maintaining IP 54 Rating – In order to maintain such an IP rating the installer should ensure that parallel threads engage to 6 full threads and tapered thread to 5 full threads.
9. Maintaining IP 66-67-68 Rating – In order to maintain the IP Rating of a component, the above thread engagement must be attained. The surface of the enclosure should also be clean and free from dust or moisture before assembly. In order to maintain IP 66-67-68 the installer must ensure that either the sealing washer is in the correct position or that the 'O' Ring seal is seated in the groove provided. A non-hardening thread sealant may be used to provide protection.
10. If a serrated washer is used it should not be installed in such a way that it may impair any IP Rating.
11. Recommended Installation Torque – In order to maintain the integrity of the enclosure it is important that an installation torque as detailed below be applied.

## Installation Torque

Redapt adaptors and reducers should be installed to the recommended torque values detailed in the following table. Torque values apply to non-metric thread equivalents.

Male Thread Size	Metallic Components (Nm)	GF Nylon Components (Nm)
M16 & M20 and Equivalents	32.5	7
M25 and Equivalents	47.5	10
M32 and Equivalents	55.0	10
M40 and Equivalents	65.0	15
M50 and Equivalents	80.0	25
M63 and Equivalents	95.0	30
M75 and Equivalents	110.0	45
M80 Threads and Above	Major Dia. x 2 (i.e. for M80 – 160 Nm)	-

## Routine Checking and Maintenance

1. All Redapt products should be checked during routine maintenance of the enclosure.

### Special Notes

- Non-standard threadforms conforming to Table 3 of BS EN 50018 are available as certified components.
- Non-standard certified threads- an installation torque appropriate to the nearest metric size should be applied.  
E.g. Non-standard male thread size M24. Use Installation torque of an M25 male thread.
- Aluminium variants are not permitted for Group 1 applications.
- EExe equipment cannot be used with EExd equipment.
- The AR-D series are capable of operating in surrounding temperatures between – 60° C to + 400° C, providing they are not used in conjunction with any sealing device.
- Where the component is to be installed in a threaded entry care should be taken to ensure that the threads are fully engaged to maintain Ex integrity.

For Further Assistance or Details on REDAPT's Range Of Products Please Complete Faxback Details.

NAME:	
POSITION:	
COMPANY:	
ADDRESS:	
TEL:	
FAX:	
NATURE OF ENQUIRY	

**FAX: 0121 526 5076**

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